

View Online at <https://aerobasegroup.com/nsn/5315-01-127-0927>

First End Style:

Chamfered

Second End Style:

Square

Shank Length:

Between 0.090 inches and 0.110 inches

Shoulder Diameter:

Between 0.230 inches and 0.250 inches

Shank Diameter:

Between 0.120 inches and 0.130 inches

Overall Length:

Between 0.345 inches and 0.355 inches

First End Taper Length:

0.040 inches

Second End Relationship With First End:

Not identical

Second Shank Diameter:

Between 0.1260 inches and 0.1265 inches

First End Location:

Long end

First End Taper Angle:

Between 45.0 degrees and 47.0 degrees

Surface Finish:

32.0 microinches long end

Second Shank Length:

0.188 inches

Material:

Steel comp 410

Material Specification:

Qq-s-763, cond h federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Mca1r p.S 13001, fscm 82402 mfr ref single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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