

View Online at <https://aerobasegroup.com/nsn/5315-01-127-0927>

**First End Style:**

Chamfered

**Second End Style:**

Square

**Shank Length:**

Between 0.090 inches and 0.110 inches

**Shoulder Diameter:**

Between 0.230 inches and 0.250 inches

**Shank Diameter:**

Between 0.120 inches and 0.130 inches

**Overall Length:**

Between 0.345 inches and 0.355 inches

**First End Taper Length:**

0.040 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.1260 inches and 0.1265 inches

**First End Location:**

Long end

**First End Taper Angle:**

Between 45.0 degrees and 47.0 degrees

**Surface Finish:**

32.0 microinches long end

**Second Shank Length:**

0.188 inches

**Material:**

Steel comp 410

**Material Specification:**

Qq-s-763, cond h federal specification single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Mca1r p.S 13001, fscm 82402 mfr ref single treatment response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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