

View Online at <https://aerobasegroup.com/nsn/5315-01-127-7205>

**First End Style:**

Round

**Second End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.240 inches

**Shoulder Diameter:**

Any acceptable

**Overall Length:**

0.660 inches

**First Step Diameter:**

Between 0.120 inches and 0.125 inches

**First Step Length:**

0.040 inches

**Second Step Diameter:**

Any acceptable

**Second Step Length:**

0.050 inches

**Third Step Diameter:**

0.086 inches

**Third Step Length:**

0.290 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.086 inches

**First End Location:**

Long end

**First End Outer Radius:**

0.039 inches

**Special Features:**

0.088 in. Min, 0.091 in. Maximum second step squared

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 1 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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