

View Online at <https://aerobasegroup.com/nsn/5315-01-127-7777>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.450 inches

Shank Length:

2.500 inches

Shoulder Width Across Flats:

1.000 inches

Shank Diameter:

Between 0.5593 inches and 0.5598 inches

Overall Length:

3.350 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

Second Shank Diameter:

Between 0.3115 inches and 0.3125 inches

First End Location:

Threaded end

Second End Tip Radius:

0.090 inches

Second End Taper Angle:

20.0 degrees

Second Shank Length:

0.850 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 cond sol tr assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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