# NSN 5315-01-128-1647

Headless Shoulder Pin - Page 1 of 2



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First End Style:

Square

Second End Style:

Chamfered

Thread Class:

За

#### **Thread Direction:**

**Right-hand** 

Thread Length:

0.405 inches

Shank Length:

0.467 inches

Shoulder Width Across Flats:

0.438 inches

Shank Diameter:

Between 0.2490 inches and 0.2495 inches

**Overall Length:** 

Between 2.010 inches and 2.070 inches

#### Second End Taper Length:

Between 0.250 inches and 0.270 inches

### Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

#### Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

First End Location:

Threaded end

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

Between 1.418 inches and 1.478 inches

Material:

Steel comp 302 or steel comp 304 or steel comp 303se

## Material Specification:

Qq-s-763 cond b federal specification 1st material response or qq-s-763 cond b federal specification 2nd material response or mms265

cond b fscm 76301 mfr ref 3rd material response

Surface Treatment:

Passivate

### Style Designator:

Shoulder

Thread Series Designator:

Unjf

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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