

View Online at <https://aerobasegroup.com/nsn/5315-01-128-5255>

First End Style:

Chamfered

Shank Length:

Between 0.300 inches and 0.320 inches

Shoulder Diameter:

Between 0.2204 inches and 0.2208 inches

Shank Diameter:

Between 0.120 inches and 0.130 inches

Overall Length:

Between 0.580 inches and 0.600 inches

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Relationship With First End:

Identical

Hardness Rating:

35.0 rockwell c and 40.0 rockwell c

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches all other surfaces

Material:

Steel comp 4130

Material Specification:

Ams 6370 assn standard single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Ams 2485 assn standard single treatment response

Style Designator:

Shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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