

View Online at <https://aerobasegroup.com/nsn/5315-01-129-0792>

Head Style:

Flat chamfer

Chamfer Length:

Between 0.052 inches and 0.072 inches

Diameter:

Between 0.216 inches and 0.217 inches

Under Head Length:

Between 1.402 inches and 1.442 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.065 inches and 0.072 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.077 inches and 0.137 inches

Hardness Rating:

30.0 rockwell c and 34.0 rockwell c

Pin Chamfer Angle:

Between 10.0 degrees and 20.0 degrees

Pin Head Diameter:

Between 0.365 inches and 0.385 inches

Surface Finish:

63.0 microinches shank end

Height:

Between 0.052 inches and 0.072 inches

Material:

Steel comp 630

Material Specification:

Ams 5643 assn standard single material response

Surface Treatment:

Nickel

Surface Treatment Specification:

Mca1r p.S.-13105, fscm 82402 mfr ref single treatment response

Style Designator:

Straight

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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