

View Online at <https://aerobasegroup.com/nsn/5315-01-131-9614>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.440 inches

**Shank Length:**

0.560 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

Between 0.185 inches and 0.190 inches

**Overall Length:**

1.900 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.185 inches and 0.190 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

0.060 inches

**Surface Finish:**

63.0 microinches outside diameter

**Second End Taper Angle:**

Between 25.0 degrees and 35.0 degrees

**Second Shank Length:**

1.280 inches

**Material:**

Steel comp 302 or steel comp 304 or steel comp 304l or steel comp 305 or steel comp 309 or steel comp 310 or steel comp 316 or steel comp 316l or steel comp 317 or steel comp 321 or steel comp 347

**Material Specification:**

Qq-s-763 federal specification all material responses

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type 2 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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