

View Online at <https://aerobasegroup.com/nsn/5315-01-131-9614>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.440 inches

Shank Length:

0.560 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.185 inches and 0.190 inches

Overall Length:

1.900 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.185 inches and 0.190 inches

First End Location:

Threaded end

Second End Tip Radius:

0.060 inches

Surface Finish:

63.0 microinches outside diameter

Second End Taper Angle:

Between 25.0 degrees and 35.0 degrees

Second Shank Length:

1.280 inches

Material:

Steel comp 302 or steel comp 304 or steel comp 304l or steel comp 305 or steel comp 309 or steel comp 310 or steel comp 316 or steel comp 316l or steel comp 317 or steel comp 321 or steel comp 347

Material Specification:

Qq-s-763 federal specification all material responses

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type 2 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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