

View Online at <https://aerobasegroup.com/nsn/5315-01-132-4545>

First End Style:

Chamfered

Head Style:

Flat chamfer

Diameter:

Between 0.3120 inches and 0.3125 inches

Effective Length:

Between 0.110 inches and 0.120 inches

Undercut Diameter:

Between 0.200 inches and 0.202 inches

Under Head Length:

Between 3.190 inches and 3.210 inches

Undercut Width:

Between 0.094 inches and 0.104 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.0943 inches and 0.0948 inches

Distance From Centerline Of Hole To End Of Pin:

Between 0.131 inches and 0.161 inches

Hardness Rating:

90.0 rockwell superficial 15-n

First End Taper Angle:

Between 29.0 degrees and 30.0 degrees

Pin Head Diameter:

0.625 inches

Surface Finish:

63.0 microinches undercut

Height:

Between 0.120 inches and 0.140 inches

Material:

Steel comp e52100

Material Specification:

Ams 6444 assn standard single material response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

A212a0