NSN 5315-01-133-4589

First End Style:

Second End Style:

Thread Class:

Right-hand

Thread Direction:

Chamfered and countersunk

Square

За

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-133-4589

Thread Length:
Between 0.640 inches and 0.650 inches
Shank Length:
Between 0.500 inches and 0.510 inches
Width Between Flats:
0.0937 inches
Shoulder Diameter:
Between 0.240 inches and 0.245 inches
Shank Diameter:
0.190 inches
Overall Length:
Between 0.925 inches and 0.945 inches
Undercut Diameter:
Between 0.130 inches and 0.140 inches
Undercut Width:
0.070 inches
Second Undercut Width:
0.090 inches
Second Undercut Diameter:
Between 0.095 inches and 0.105 inches
Internal Drive Style:
Socket
Hole Arrangement Style:
One end drilled
First Hole Diameter:
Between 0.0650 inches and 0.0700 inches
Distance From Centerline Of Hole To End Of Pin:
0.140 inches
Second End Taper Length:
0.035 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
30.0 rockwell c and 38.0 rockwell c

NSN 5315-01-133-4589 Headless Shoulder Pin - Page 2 of 2



Γhread Size:
0.190 inches
Second Shank Diameter:
Between 0.198 inches and 0.202 inches
Second End Countersink Angle:
90.0 degrees
First End Location:
Square end
Surface Finish:
32.0 microinches both ends
Second End Taper Angle:
45.0 degrees
Second Shank Length:
0.070 inches
Second End Countersink Diameter:
0.120 inches
Material:
Steel comp 410
Material Specification:
Ams 5612 assn standard single material response
Style Designator:
Jndercut
Thread Series Designator:
Jnjf
Shelf Life:
N/a
Unit Of Measure:
-
Demilitarization:
No
Fiig:
A212a0