

View Online at <https://aerobasegroup.com/nsn/5315-01-133-4589>

First End Style:

Square

Second End Style:

Chamfered and countersunk

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.640 inches and 0.650 inches

Shank Length:

Between 0.500 inches and 0.510 inches

Width Between Flats:

0.0937 inches

Shoulder Diameter:

Between 0.240 inches and 0.245 inches

Shank Diameter:

0.190 inches

Overall Length:

Between 0.925 inches and 0.945 inches

Undercut Diameter:

Between 0.130 inches and 0.140 inches

Undercut Width:

0.070 inches

Second Undercut Width:

0.090 inches

Second Undercut Diameter:

Between 0.095 inches and 0.105 inches

Internal Drive Style:

Socket

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.0650 inches and 0.0700 inches

Distance From Centerline Of Hole To End Of Pin:

0.140 inches

Second End Taper Length:

0.035 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

Thread Size:

0.190 inches

Second Shank Diameter:

Between 0.198 inches and 0.202 inches

Second End Countersink Angle:

90.0 degrees

First End Location:

Square end

Surface Finish:

32.0 microinches both ends

Second End Taper Angle:

45.0 degrees

Second Shank Length:

0.070 inches

Second End Countersink Diameter:

0.120 inches

Material:

Steel comp 410

Material Specification:

Ams 5612 assn standard single material response

Style Designator:

Undercut

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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