

View Online at <https://aerobasegroup.com/nsn/5315-01-134-0879>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.530 inches

Shank Length:

1.250 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.241 inches and 0.248 inches

Overall Length:

2.180 inches

First End Taper Length:

0.250 inches

Second End Taper Length:

Between 0.046 inches and 0.076 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

Second Shank Diameter:

Between 0.311 inches and 0.312 inches

First End Location:

Unthreaded end

First End Taper Angle:

26.0 degrees

First End Tip Radius:

0.060 inches

Second End Taper Angle:

Between 40.0 degrees and 50.0 degrees

Second Shank Length:

0.830 inches

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Cadmium shank

Surface Treatment Specification:

Ps13101, type 2, class 2, fscm 76301 military specification single treatment response shank

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

spec.