

View Online at <https://aerobasegroup.com/nsn/5315-01-134-0879>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.530 inches

**Shank Length:**

1.250 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

Between 0.241 inches and 0.248 inches

**Overall Length:**

2.180 inches

**First End Taper Length:**

0.250 inches

**Second End Taper Length:**

Between 0.046 inches and 0.076 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.3125 inches

**Second Shank Diameter:**

Between 0.311 inches and 0.312 inches

**First End Location:**

Unthreaded end

**First End Taper Angle:**

26.0 degrees

**First End Tip Radius:**

0.060 inches

**Second End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Second Shank Length:**

0.830 inches

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Cadmium shank

**Surface Treatment Specification:**

Ps13101, type 2, class 2, fscm 76301 military specification single treatment response shank

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

spec.