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Headless Shoulder Pin - Page 1 of 2



First End Style	::	
Chamfered		
Second End S	tyle:	
Chamfered		
Thread Class:		
3a		
Thread Directi	on:	
Right-hand		
Thread Length	:	
Between 0.485	inches and 0.515 inches	
Shank Length:		
Between 0.535	inches and 0.565 inches	
Shoulder Widt	h Across Flats:	
0.500 inches		
Shank Diamet	er:	
Between 0.185	inches and 0.186 inches	
Overall Length	:	
1.800 inches		
First End Tape	r Length:	
0.050 inches		
Second End R	elationship With First End:	
Not identical		
Thread Size:		
0.190 inches		
Second Shank	Diameter:	
0.190 inches		
First End Loca	tion:	
Threaded end		
First End Tape	r Angle:	
45.0 degrees		
Second End T	p Radius:	
0.040 inches		
Second End T	aper Angle:	
60.0 degrees		
Second Shank	Length:	
Between 1.150	inches and 1.185 inches	
Material:		
Stainless steel		

Surface Treatment:

Material Specification:

Ams 5643 assn standard single material response

Passivate

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Surface Treatment Specification:
Qq-p-35 federal specification single treatment response
Style Designator:
Shoulder
Thread Series Designator:
Unjf
Shelf Life:

Demilitarization:

Unit Of Measure:

No

N/a

Fiig:

A212a0