

View Online at <https://aerobasegroup.com/nsn/5315-01-138-6484>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.625 inches

Shank Length:

1.187 inches

Shoulder Width Across Flats:

0.875 inches

Shank Diameter:

Between 0.4365 inches and 0.4370 inches

Overall Length:

3.125 inches

First End Taper Length:

0.053 inches

Second End Taper Length:

Between 0.668 inches and 0.708 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.438 inches

Second Shank Diameter:

Between 0.3710 inches and 0.3730 inches

First End Location:

Chamfered end

First End Taper Angle:

45.0 degrees

Second End Tip Radius:

Between 0.060 inches and 0.090 inches

Second Shank Length:

1.813 inches

Material:

Steel comp xm-13

Material Specification:

Ams 5629 assn standard single material response

Surface Treatment:

Passivate

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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