

View Online at <https://aerobasegroup.com/nsn/5315-01-138-6484>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.625 inches

**Shank Length:**

1.187 inches

**Shoulder Width Across Flats:**

0.875 inches

**Shank Diameter:**

Between 0.4365 inches and 0.4370 inches

**Overall Length:**

3.125 inches

**First End Taper Length:**

0.053 inches

**Second End Taper Length:**

Between 0.668 inches and 0.708 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.438 inches

**Second Shank Diameter:**

Between 0.3710 inches and 0.3730 inches

**First End Location:**

Chamfered end

**First End Taper Angle:**

45.0 degrees

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Second Shank Length:**

1.813 inches

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629 assn standard single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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