

View Online at <https://aerobasegroup.com/nsn/5315-01-139-0154>

First End Style:

Chamfered

Overall Length:

1.000 inches

Diameter:

Between 0.188 inches and 0.189 inches

Effective Length:

Between 0.990 inches and 1.010 inches

Undercut Diameter:

Between 0.168 inches and 0.171 inches

Undercut Width:

Between 0.017 inches and 0.019 inches

Second Undercut Width:

Between 0.017 inches and 0.019 inches

First End Taper Length:

0.016 inches

Second End Relationship With First End:

Identical

First End Location:

Both ends

First End Taper Angle:

45.0 degrees

Surface Finish:

100.0 microinches shank end

Material:

Steel comp 4130

Material Specification:

Qq-s-624 federal specification single material response or mil-s-8630 military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 3 federal specification single treatment response

Style Designator:

Groove

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-8630 spec.