

View Online at <https://aerobasegroup.com/nsn/5315-01-139-0154>

**First End Style:**

Chamfered

**Overall Length:**

1.000 inches

**Diameter:**

Between 0.188 inches and 0.189 inches

**Effective Length:**

Between 0.990 inches and 1.010 inches

**Undercut Diameter:**

Between 0.168 inches and 0.171 inches

**Undercut Width:**

Between 0.017 inches and 0.019 inches

**Second Undercut Width:**

Between 0.017 inches and 0.019 inches

**First End Taper Length:**

0.016 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

100.0 microinches shank end

**Material:**

Steel comp 4130

**Material Specification:**

Qq-s-624 federal specification single material response or mil-s-8630 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 3 federal specification single treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-s-8630 spec.