

View Online at <https://aerobasegroup.com/nsn/5315-01-143-4143>

First End Style:

Chamfered

Second End Style:

Chamfered

Shank Length:

Any acceptable

Shoulder Diameter:

Between 0.2575 inches and 0.2580 inches

Shank Diameter:

Between 0.1876 inches and 0.1878 inches

Overall Length:

Between 0.720 inches and 0.780 inches

Undercut Diameter:

0.1678 inches

Undercut Width:

Any acceptable

First End Taper Length:

Between 0.020 inches and 0.040 inches

Second End Taper Length:

Between 0.090 inches and 0.110 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

56.0 rockwell c

First End Location:

Shank end

First End Taper Angle:

Between 43.0 degrees and 47.0 degrees

Second End Taper Angle:

Between 29.0 degrees and 31.0 degrees

Material:

Steel comp 440c

Material Specification:

Qq-s-763 federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Astm a380 assn standard single treatment response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0