

View Online at <https://aerobasegroup.com/nsn/5315-01-155-3165>

**Head Style:**

Flat chamfer

**Chamfer Length:**

Between 0.010 inches and 0.030 inches

**Diameter:**

Between 0.2489 inches and 0.2495 inches

**Under Head Length:**

Between 1.660 inches and 1.700 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.091 inches and 0.101 inches

**Distance From Centerline Of Hole To End Of Pin:**

Between 1.090 inches and 1.110 inches

**Hardness Rating:**

30.0 rockwell c and 35.0 rockwell c

**Pin Chamfer Angle:**

45.0 degrees

**Pin Head Diameter:**

Between 0.360 inches and 0.400 inches

**Surface Finish:**

125.0 microinches

**Height:**

Between 0.050 inches and 0.070 inches

**Material:**

Steel comp 4140

**Material Specification:**

Qq-s-624 cold finished federal specification single material response

**Surface Treatment:**

Phosphate and cadmium

**Surface Treatment Specification:**

Mil-std-171, 5.3.1.3 military standard 1st treatment response and mil-std-171, 1.1.2.2 military standard 2nd treatment response

**Style Designator:**

Straight

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-std-171 spec.