

View Online at <https://aerobasegroup.com/nsn/5315-01-155-3165>

Head Style:

Flat chamfer

Chamfer Length:

Between 0.010 inches and 0.030 inches

Diameter:

Between 0.2489 inches and 0.2495 inches

Under Head Length:

Between 1.660 inches and 1.700 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.091 inches and 0.101 inches

Distance From Centerline Of Hole To End Of Pin:

Between 1.090 inches and 1.110 inches

Hardness Rating:

30.0 rockwell c and 35.0 rockwell c

Pin Chamfer Angle:

45.0 degrees

Pin Head Diameter:

Between 0.360 inches and 0.400 inches

Surface Finish:

125.0 microinches

Height:

Between 0.050 inches and 0.070 inches

Material:

Steel comp 4140

Material Specification:

Qq-s-624 cold finished federal specification single material response

Surface Treatment:

Phosphate and cadmium

Surface Treatment Specification:

Mil-std-171, 5.3.1.3 military standard 1st treatment response and mil-std-171, 1.1.2.2 military standard 2nd treatment response

Style Designator:

Straight

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-std-171 spec.