

View Online at <https://aerobasegroup.com/nsn/5315-01-155-4515>

**First End Style:**

Square

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

0.120 inches

**First Step Diameter:**

Between 0.2495 inches and 0.2497 inches

**First Step Length:**

0.252 inches

**Second Step Diameter:**

Between 0.1879 inches and 0.1881 inches

**Second Step Length:**

0.208 inches

**Third Step Diameter:**

0.164 inches

**Third Step Length:**

0.150 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.164 inches

**First End Location:**

Threaded end

**Surface Finish:**

32.0 microinches

**Special Features:**

Groove located on first step 0.092 in. From end 0.026 in. Min and 0.032 in. Maximum w; groove od 0.2285 in. Min and 0.2315 in. Max

**Material:**

Steel comp 303

**Material Specification:**

Astm a582 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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