

View Online at <https://aerobasegroup.com/nsn/5315-01-156-8849>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

0.250 inches

Second Hole Diameter:

0.250 inches

Distance From Centerline Of Hole To End Of Pin:

0.250 inches

Center To Center Distance Between Holes:

7.500 inches

Pinlength:

8.000 inches

Pindiameter:

Between 0.8735 inches and 0.8740 inches

First End Taper Length:

0.130 inches

Second End Relationship With First End:

Identical

Hardness Rating:

32.0 rockwell c and 38.0 rockwell c

First End Taper Angle:

45.0 degrees

Surface Finish:

32.0 microinches outside diameter

Special Features:

Hole located 5.250 in. From end hole on same centerline 0.250 in. Diameter and 0.130 in. Dp; alternate hardness rating rockwell c scale 57.0 min and 62.0 maximum when flame hardened

Material:

Steel comp 4140 or steel comp 4340 or steel comp 8640 or steel comp 8740

Material Specification:

Astm a322 assn standard 1st material response or astm a331 assn standard 2nd material response

Surface Treatment:

Phosphate

Surface Treatment Specification:

D0d-p-16232, ty m, cl 4 military specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

spec.