

View Online at <https://aerobasegroup.com/nsn/5315-01-157-0963>

First End Style:

Chamfered

Second End Style:

Round

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.560 inches

First Step Diameter:

Between 0.558 inches and 0.560 inches

First Step Length:

2.380 inches

Second Step Diameter:

Between 0.308 inches and 0.310 inches

Second Step Length:

2.370 inches

Third Step Diameter:

Between 0.245 inches and 0.250 inches

Third Step Length:

0.940 inches

First End Taper Length:

0.045 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

First End Location:

Threaded end

First End Taper Angle:

45.0 degrees

Surface Finish:

63.0 microinches round end

Second End Outer Radius:

0.280 inches

Material:

Steel comp 304

Material Specification:

Qq-s-763 cond b federal specification single material response

Style Designator:

Shoulder

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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