NSN 5315-01-162-5132

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-162-5132

First End Style:

Countersunk

Second End Style:

Chamfered and countersunk

Shank Length:

Between 0.055 inches and 0.085 inches

Shoulder Diameter:

Between 0.3906 inches and 0.3911 inches

Shank Diameter:

Between 0.380 inches and 0.400 inches

Overall Length:

1.400 inches

Undercut Diameter:

Between 0.240 inches and 0.260 inches

Undercut Width:

Between 0.140 inches and 0.160 inches

Second End Taper Length:

Between 0.040 inches and 0.060 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

Second End Countersink Angle:

Between 55.0 degrees and 65.0 degrees

First End Location:

Shank end

Criticality Code Justification:

Aavh

First End Countersink Angle:

Between 55.0 degrees and 65.0 degrees

First End Countersink Diameter:

0.170 inches

Second End Taper Angle:

Between 28.0 degrees and 32.0 degrees

Second End Countersink Diameter:

0.170 inches

Special Features:

Countersunk holes 0.160 in. Dp

Material:

Steel

Material Specification:

Ams5613 assn standard single material response

NSN 5315-01-162-5132

Headless Shoulder Pin - Page 2 of 2



Surface Treatment:
Chromium
Surface Treatment Specification:
Ams2406 assn standard single treatment response
Style Designator:
Undercut
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

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