

View Online at <https://aerobasegroup.com/nsn/5315-01-166-2417>

**First End Style:**

Chamfered and countersunk

**Overall Length:**

5.000 inches

**Diameter:**

Between 1.2474 inches and 1.2492 inches

**Effective Length:**

2.080 inches

**Undercut Diameter:**

1.190 inches

**Undercut Width:**

0.840 inches

**Hole Arrangement Style:**

Drilled through center

**First Hole Diameter:**

Between 0.256 inches and 0.267 inches

**First End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Identical

**First End Location:**

Both ends

**Criticality Code Justification:**

Abmz

**First End Countersink Angle:**

60.0 degrees

**Surface Finish:**

50.0 microinches outside diameter

**First End Countersink Diameter:**

0.560 inches

**Special Features:**

0.499 in. Through inside diameter

**Material:**

Steel comp 4330

**Material Specification:**

Ams6411, 4330v modified assn standard single material response

**Surface Treatment:**

Chromium and cadmium and primer and lacquer

**Surface Treatment Specification:**

Qq-c-320 cl 2 federal specification 1st treatment response and m-5542, 17576 mfr ref 2nd treatment response and mil-p-23377 military specification 3rd treatment response and mil-c-83286 white military specification 4th treatment response

**Style Designator:**

Groove

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-p-23377 spec.