

View Online at <https://aerobasegroup.com/nsn/5315-01-166-6214>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

1.130 inches

**Overall Length:**

4.670 inches

**First Step Diameter:**

Between 0.500 inches and 0.502 inches

**First Step Length:**

0.600 inches

**Second Step Diameter:**

Between 0.370 inches and 0.375 inches

**Second Step Length:**

2.240 inches

**Third Step Diameter:**

0.250 inches

**Third Step Length:**

1.130 inches

**First End Taper Length:**

0.050 inches

**Second End Taper Length:**

0.100 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Special Features:**

Fourth step 0.308 in. Min diameter and 0.310 in. Maximum diameter by 0.700 in. Lg

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 assn standard single material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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