

View Online at <https://aerobasegroup.com/nsn/5315-01-167-1112>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.360 inches and 0.400 inches

**Shank Length:**

Between 0.790 inches and 0.820 inches

**Shoulder Width Across Flats:**

Between 0.430 inches and 0.439 inches

**Shank Diameter:**

Between 0.2491 inches and 0.2496 inches

**Overall Length:**

Between 1.560 inches and 1.600 inches

**First End Taper Length:**

0.040 inches

**Second End Taper Length:**

Between 0.100 inches and 0.120 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

30.0 rockwell c and 36.0 rockwell c

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2495 inches and 0.2505 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

50.0 degrees

**Surface Finish:**

63.0 microinches large shank

**Second End Taper Angle:**

Between 14.0 degrees and 16.0 degrees

**Second Shank Length:**

Between 0.660 inches and 0.680 inches

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5731 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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