

View Online at <https://aerobasegroup.com/nsn/5315-01-167-1112>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.360 inches and 0.400 inches

Shank Length:

Between 0.790 inches and 0.820 inches

Shoulder Width Across Flats:

Between 0.430 inches and 0.439 inches

Shank Diameter:

Between 0.2491 inches and 0.2496 inches

Overall Length:

Between 1.560 inches and 1.600 inches

First End Taper Length:

0.040 inches

Second End Taper Length:

Between 0.100 inches and 0.120 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

30.0 rockwell c and 36.0 rockwell c

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.2495 inches and 0.2505 inches

First End Location:

Threaded end

First End Taper Angle:

50.0 degrees

Surface Finish:

63.0 microinches large shank

Second End Taper Angle:

Between 14.0 degrees and 16.0 degrees

Second Shank Length:

Between 0.660 inches and 0.680 inches

Material:

Iron alloy 660

Material Specification:

Ams 5731 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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