

View Online at <https://aerobasegroup.com/nsn/5315-01-169-8348>

**First End Style:**

Counterbored w/o through hole

**Head Style:**

Flat

**Under Head Length:**

0.708 inches

**First Step Diameter:**

Between 0.310 inches and 0.311 inches

**First Step Length:**

Between 0.630 inches and 0.635 inches

**Second Step Diameter:**

Between 0.248 inches and 0.250 inches

**Second Step Length:**

Between 0.073 inches and 0.078 inches

**Internal Drive Style:**

Torque

**First End Counterbore Diameter:**

Between 0.201 inches and 0.208 inches

**First End Counterbore Depth:**

Between 0.156 inches and 0.187 inches

**Hardness Rating:**

36.0 rockwell c and 42.0 rockwell c

**Pin Head Diameter:**

0.438 inches

**Surface Finish:**

32.0 microinches outside diameter

**Height:**

0.062 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643, 17-4ph assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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