

View Online at <https://aerobasegroup.com/nsn/5315-01-170-8593>

**First End Style:**

Chamfered and countersunk

**Head Style:**

Flat

**Under Head Length:**

2.662 inches

**First Step Diameter:**

Between 0.5013 inches and 0.5016 inches

**First Step Length:**

1.637 inches

**Second Step Diameter:**

Between 0.2948 inches and 0.2980 inches

**Second Step Length:**

0.565 inches

**Third Step Diameter:**

Between 0.1828 inches and 0.1900 inches

**Third Step Length:**

0.460 inches

**First End Taper Length:**

Between 0.053 inches and 0.083 inches

**First End Taper Angle:**

45.0 degrees

**Pin Head Diameter:**

0.600 inches

**First End Countersink Angle:**

60.0 degrees

**First End Countersink Diameter:**

0.125 inches

**Special Features:**

First end threaded, 0.190-32 unjf-3a

**Height:**

Between 0.030 inches and 0.040 inches

**Material:**

Steel comp xm-13

**Material Specification:**

Ams 5629, cond ht, soln tr assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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