

View Online at <https://aerobasegroup.com/nsn/5315-01-173-7874>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.250 inches

**Shank Length:**

0.467 inches

**Shoulder Width Across Flats:**

0.438 inches

**Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**Overall Length:**

1.404 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.140 inches

**Second End Taper Length:**

Between 0.250 inches and 0.270 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Surface Finish:**

125.0 microinches outside diameter

**Second Shank Length:**

0.812 inches

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Mil-t-9047, type 3, cond a military specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A212a0

**Mil-std (military Standard):**

Mil-t-9047 spec.