

View Online at <https://aerobasegroup.com/nsn/5315-01-174-7113>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Shank Length:**

Between 0.085 inches and 0.095 inches

**Shoulder Diameter:**

Between 0.240 inches and 0.260 inches

**Shank Diameter:**

Between 0.1898 inches and 0.1900 inches

**Overall Length:**

Between 0.280 inches and 0.320 inches

**First End Taper Length:**

Between 0.010 inches and 0.020 inches

**Second End Taper Length:**

Between 0.085 inches and 0.095 inches

**Second End Relationship With First End:**

Not identical

**Second Shank Diameter:**

Between 0.1988 inches and 0.1990 inches

**First End Location:**

Short shank end

**First End Taper Angle:**

45.0 degrees

**Surface Finish:**

32.0 microinches both ends

**Second End Taper Angle:**

Between 15.0 degrees and 25.0 degrees

**Second Shank Length:**

Between 0.170 inches and 0.190 inches

**Material:**

Steel

**Material Specification:**

Ams 5709 assn standard single material response

**Style Designator:**

Shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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