NSN 5315-01-177-9877

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-177-9877 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** За **Thread Direction:** Right-hand Thread Length: 0.680 inches **Shank Length:** Between 1.500 inches and 1.520 inches **Shoulder Diameter:** 1.250 inches **Shank Diameter:** Between 0.434 inches and 0.435 inches **Overall Length:** Between 2.760 inches and 2.780 inches **Internal Drive Style:** Slot First End Taper Length: 0.050 inches **Second End Taper Length:** 0.190 inches Second End Relationship With First End: Not identical Hardness Rating: 35.0 rockwell c and 38.0 rockwell c Thread Size: 0.4375 inches **Second Shank Diameter:** Between 0.619 inches and 0.620 inches First End Location: Threaded end First End Taper Angle: 45.0 degrees **Second End Taper Angle:** 30.0 degrees **Second Shank Length:** 1.501 inches **Special Features:** Shoulder has two flats 1.125 in. Across; face of shoulder serrated

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Material:
Steel comp xm-12
Style Designator:
Shoulder
Thread Series Designator:
Unf
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig: A212a0