NSN 5315-01-177-9877

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-177-9877

First End Style:
Chamfered
Second End Style:
Chamfered
Thread Class:
3a
Thread Direction:
Right-hand
Thread Length:
0.680 inches
Shank Length:
Between 1.500 inches and 1.520 inches
Shoulder Diameter:
1.250 inches
Shank Diameter:
Between 0.434 inches and 0.435 inches
Overall Length:
Between 2.760 inches and 2.780 inches
Internal Drive Style:
Slot
First End Taper Length:
0.050 inches
Second End Taper Length:
0.190 inches
Second End Relationship With First End:
Not identical
Hardness Rating:
35.0 rockwell c and 38.0 rockwell c
Thread Size:
0.4375 inches
Second Shank Diameter:
Between 0.619 inches and 0.620 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Second End Taper Angle:
30.0 degrees
Second Shank Length:
1.501 inches
Special Features:
Observed and the sector of the

Shoulder has two flats 1.125 in. Across; face of shoulder serrated

NSN 5315-01-177-9877

Headless Shoulder Pin - Page 2 of 2

Material:

Steel comp xm-12

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0

