

View Online at <https://aerobasegroup.com/nsn/5315-01-182-8442>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.530 inches

**Shank Length:**

0.825 inches

**Shoulder Diameter:**

1.250 inches

**Shank Diameter:**

Between 0.400 inches and 0.401 inches

**Overall Length:**

Between 2.560 inches and 2.580 inches

**Internal Drive Style:**

Slot

**First End Taper Length:**

0.050 inches

**Second End Taper Length:**

0.190 inches

**Second End Relationship With First End:**

Not identical

**Hardness Rating:**

35.0 rockwell c and 38.0 rockwell c

**Thread Size:**

0.437 inches

**Second Shank Diameter:**

Between 0.434 inches and 0.435 inches

**First End Location:**

Long end

**First End Taper Angle:**

45.0 degrees

**Second End Taper Angle:**

30.0 degrees

**Second Shank Length:**

Between 1.500 inches and 1.520 inches

**Material:**

Steel comp xm-12

**Material Specification:**

Ams 5659 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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