

View Online at <https://aerobasegroup.com/nsn/5315-01-182-8442>

First End Style:

Chamfered

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.530 inches

Shank Length:

0.825 inches

Shoulder Diameter:

1.250 inches

Shank Diameter:

Between 0.400 inches and 0.401 inches

Overall Length:

Between 2.560 inches and 2.580 inches

Internal Drive Style:

Slot

First End Taper Length:

0.050 inches

Second End Taper Length:

0.190 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

35.0 rockwell c and 38.0 rockwell c

Thread Size:

0.437 inches

Second Shank Diameter:

Between 0.434 inches and 0.435 inches

First End Location:

Long end

First End Taper Angle:

45.0 degrees

Second End Taper Angle:

30.0 degrees

Second Shank Length:

Between 1.500 inches and 1.520 inches

Material:

Steel comp xm-12

Material Specification:

Ams 5659 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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