

View Online at <https://aerobasegroup.com/nsn/5315-01-183-5938>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.275 inches

Width Between Flats:

0.156 inches

Undercut Diameter:

0.140 inches

Undercut Width:

0.085 inches

First Step Diameter:

0.312 inches

First Step Length:

0.275 inches

Second Step Diameter:

Between 0.242 inches and 0.247 inches

Second Step Length:

0.199 inches

Third Step Diameter:

0.187 inches

Third Step Length:

0.187 inches

Internal Drive Style:

Socket

First End Taper Length:

0.125 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

34.0 rockwell c and 38.0 rockwell c

Thread Size:

0.312 inches

First End Location:

Unthreaded end

First End Taper Angle:

20.0 degrees

Surface Finish:

32.0 microinches chamfered end

Material:

Steel comp 4130 or steel comp 4340

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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