NSN 5315-01-184-0138

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-184-0138 First End Style: Chamfered Second End Style: Radius **Thread Class:** За **Thread Direction:** Right-hand Thread Length: 0.425 inches **Shoulder Diameter:** 0.500 inches **Overall Length:** 2.810 inches First Step Diameter: 0.562 inches First Step Length: 1.100 inches **Second Step Diameter:** 1.600 inches **Second Step Length:** 0.545 inches **Third Step Diameter:** 0.459 inches Third Step Length: 0.560 inches Second End Relationship With First End: Not identical **Thread Size:** 0.500 inches First End Location: Threaded end **Surface Finish:** 125.0 microinches **Special Features:** Between shoulder & first step dia, shank has .427dia & is .180in lon (groove); next to third step, second step is indented to 1.375dia & is .280in long Material:

wateriai:

Steel comp 4340

Material Specification:

Mil-s-5000, cond. C-1 military standard single material response

Surface Treatment:

Cadmium

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Qq-p-416, type 1, class 2, .0004mx federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-s-5000 spec.