

View Online at <https://aerobasegroup.com/nsn/5315-01-184-6845>

**First End Style:**

Chamfered

**Second End Style:**

Round

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.220 inches

**Shoulder Width Across Flats:**

0.250 inches

**Overall Length:**

1.750 inches

**First Step Length:**

0.084 inches

**Second Step Diameter:**

0.438 inches

**Second Step Length:**

0.136 inches

**Third Step Diameter:**

0.312 inches

**Third Step Length:**

0.220 inches

**First End Taper Length:**

0.031 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

45.0 degrees

**Second End Outer Radius:**

0.312 inches

**First Step Width Across Flats:**

0.312 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams 5643 cond h 1150 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 type 1 2 or 3 federal specification single treatment response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A212a0