

View Online at <https://aerobasegroup.com/nsn/5315-01-185-0706>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.345 inches

**Shank Length:**

0.533 inches

**Shoulder Width Across Flats:**

0.375 inches

**Shank Diameter:**

Between 0.1890 inches and 0.1895 inches

**Overall Length:**

1.473 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.076 inches and 0.086 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.140 inches

**Second End Taper Length:**

Between 0.170 inches and 0.210 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.1851 inches and 0.1863 inches

**First End Location:**

Threaded end

**Second End Tip Radius:**

Between 0.060 inches and 0.090 inches

**Surface Finish:**

125.0 microinches

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

0.815 inches

**Material:**

Titanium

**Material Specification:**

Mil-t-9047, type 3, cond a military specification single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A212a0

**Mil-std (military Standard):**

Mil-t-9047 spec.