

View Online at <https://aerobasegroup.com/nsn/5315-01-185-0707>

**First End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.320 inches

**Shank Length:**

0.400 inches

**Shoulder Width Across Flats:**

0.250 inches

**Shank Diameter:**

Between 0.1840 inches and 0.1900 inches

**Overall Length:**

1.650 inches

**First End Taper Length:**

Between 0.037 inches and 0.047 inches

**Second End Relationship With First End:**

Identical

**Thread Size:**

0.190 inches

**Second Shank Diameter:**

Between 0.1840 inches and 0.1900 inches

**First End Location:**

Threaded end

**First End Taper Angle:**

Between 40.0 degrees and 50.0 degrees

**Second Shank Length:**

1.190 inches

**Material:**

Steel comp 630

**Material Specification:**

Ams5643 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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