

View Online at <https://aerobasegroup.com/nsn/5315-01-185-4818>

First End Style:

Chamfered

Second End Style:

Square

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.937 inches

Shoulder Diameter:

Between 0.397 inches and 0.399 inches

Overall Length:

2.250 inches

Undercut Diameter:

Between 0.236 inches and 0.246 inches

Undercut Width:

Between 0.113 inches and 0.128 inches

First End Taper Length:

Between 0.046 inches and 0.076 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.3125 inches

First End Location:

Chamfered end

First End Taper Angle:

45.0 degrees

Material:

Steel comp 4130

Material Specification:

Mil-s-6758, cond d military specification single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Ps13101, type 2, cl 2, fscm 76301 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0

Mil-std (military Standard):

Mil-s-6758 spec.