

View Online at <https://aerobasegroup.com/nsn/5315-01-185-5829>

**First End Style:**

Chamfered

**Hole Arrangement Style:**

Both end drilled

**First Hole Diameter:**

Between 0.104 inches and 0.114 inches

**Second Hole Diameter:**

Between 0.104 inches and 0.114 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.190 inches

**Center To Center Distance Between Holes:**

5.560 inches

**Pinlength:**

6.000 inches

**Pindiameter:**

Between 0.7470 inches and 0.7490 inches

**First End Taper Length:**

0.060 inches

**Second End Relationship With First End:**

Identical

**First End Taper Angle:**

60.0 degrees

**Surface Finish:**

32.0 microinches outside diameter

**Special Features:**

Center of bothholes located 0.380 in. Nom from outside dia. Of pin

**Material:**

Steel comp 4140

**Material Specification:**

Astm a322 assn standard single material response or astm a331 assn standard single material response

**Surface Treatment:**

Zinc

**Surface Treatment Specification:**

Qq-z-325 type 1 cl 2 federal specification single treatment response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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