

View Online at <https://aerobasegroup.com/nsn/5315-01-185-5829>

First End Style:

Chamfered

Hole Arrangement Style:

Both end drilled

First Hole Diameter:

Between 0.104 inches and 0.114 inches

Second Hole Diameter:

Between 0.104 inches and 0.114 inches

Distance From Centerline Of Hole To End Of Pin:

0.190 inches

Center To Center Distance Between Holes:

5.560 inches

Pinlength:

6.000 inches

Pindiameter:

Between 0.7470 inches and 0.7490 inches

First End Taper Length:

0.060 inches

Second End Relationship With First End:

Identical

First End Taper Angle:

60.0 degrees

Surface Finish:

32.0 microinches outside diameter

Special Features:

Center of bothholes located 0.380 in. Nom from outside dia. Of pin

Material:

Steel comp 4140

Material Specification:

Astm a322 assn standard single material response or astm a331 assn standard single material response

Surface Treatment:

Zinc

Surface Treatment Specification:

Qq-z-325 type 1 cl 2 federal specification single treatment response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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