

NSN 5315-01-185-8783 Headless Shoulder Pin - Page 1 of 2 View Online at https://aerobasegroup.com/nsn/5315-01-185-8783 First End Style: Square **Second End Style:** Chamfered **Thread Class:** 2a **Thread Direction:**

Right-hand Thread Length: 0.206 inches **Shank Length:** 0.206 inches **Shoulder Width Across Flats:** 0.250 inches

Shank Diameter: Between 0.145 inches and 0.147 inches

Overall Length: 1.060 inches

Undercut Diameter:

Between 0.116 inches and 0.120 inches

Undercut Width:

0.094 inches

Second End Taper Length:

0.100 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.164 inches

Second Shank Diameter:

Between 0.145 inches and 0.147 inches

First End Location:

Square end

Second End Tip Radius:

0.030 inches

Second Shank Length:

0.670 inches

Material:

Steel comp 303

Material Specification:

Astm a582 assn standard single material response

Surface Treatment:

Passivate

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Qq-p-35, type 1, 2 or 3 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0