

View Online at <https://aerobasegroup.com/nsn/5315-01-185-9500>

**First End Style:**

Chamfered

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.259 inches

**Shank Length:**

0.226 inches

**Shoulder Diameter:**

0.438 inches

**Shank Diameter:**

Between 0.3125 inches and 0.3140 inches

**Overall Length:**

1.875 inches

**Undercut Diameter:**

Between 0.245 inches and 0.255 inches

**Undercut Width:**

0.080 inches

**First End Taper Length:**

0.800 inches

**Second End Taper Length:**

0.030 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.312 inches

**Second Shank Diameter:**

Between 0.3125 inches and 0.3140 inches

**First End Location:**

Tapered end

**First End Taper Angle:**

25.0 degrees

**First End Tip Radius:**

0.060 inches

**Surface Finish:**

125.0 microinches

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

1.250 inches

**Special Features:**

Tapered end is diamond shaped

**Material:**

Stainless steel

**Material Specification:**

Ams 5629 ph13-8 mo, cond. A assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35, type i, ii, or iii federal specification single treatment response

**Style Designator:**

Undercut

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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