NSN 5315-01-185-9500

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-185-9500 First End Style: Chamfered Second End Style: Chamfered **Thread Class:** За **Thread Direction:** Right-hand Thread Length: 0.259 inches **Shank Length:** 0.226 inches **Shoulder Diameter:** 0.438 inches **Shank Diameter:** Between 0.3125 inches and 0.3140 inches **Overall Length:** 1.875 inches **Undercut Diameter:** Between 0.245 inches and 0.255 inches **Undercut Width:** 0.080 inches First End Taper Length: 0.800 inches **Second End Taper Length:** 0.030 inches Second End Relationship With First End: Not identical **Thread Size:** 0.312 inches **Second Shank Diameter:** Between 0.3125 inches and 0.3140 inches **First End Location:** Tapered end First End Taper Angle: 25.0 degrees

First End Tip Radius: 0.060 inches **Surface Finish:** 125.0 microinches **Second End Taper Angle:** 45.0 degrees

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Second Shank Length:
1.250 inches
Special Features:
Tapered end is diamond shaped
Material:
Stainless steel
Material Specification:
Ams 5629 ph13-8 mo, cond. A assn standard single material response
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35, type i, ii, or iii federal specification single treatment response
Style Designator:
Jndercut
Γhread Series Designator:
Jnf
Shelf Life:
N/a
Unit Of Measure:
.
Demilitarization:
No
Filg:
A212a0