NSN 5315-01-187-9614

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-187-9614 First End Style: Chamfered Second End Style: Square **Shank Length:** 3.050 inches **Shoulder Diameter:** 1.000 inches **Shank Diameter:** 1.000 inches **Overall Length:** 6.800 inches **Undercut Diameter:** 0.810 inches **Undercut Width:** 0.750 inches **Second Undercut Width:** 0.120 inches **Second Undercut Diameter:** 0.431 inches First End Taper Length: 0.050 inches Second End Relationship With First End: Not identical **Second Shank Diameter:** 0.500 inches First End Location: Chamfered end First End Taper Angle: 45.0 degrees **Surface Finish:** 125.0 microinches **Second Shank Length:** 1.880 inches **Special Features:** First end threaded 0.500-20unf-2asecond end internally threaded 0.500-2ounf-2b x 0.875 min full thd csk 100 deg, 20 degrees x 0.545 Material:

Steel comp 1018

Material Specification:

Astm-a108 assn standard single material response

Surface Treatment:

Phosphate

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Surface	Treatment	Specification:
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Mil-p-16232, type m, cl 2 military specification single treatment response

Style Designator:

Undercut

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A212a0

Mil-std (military Standard):

Mil-p-16232 spec.