NSN 5315-01-188-7767

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-188-7767 First End Style: Square Second End Style: Chamfered **Thread Class:** 2a **Thread Direction:** Right-hand Thread Length: 0.169 inches **Shank Length:** 0.169 inches **Shoulder Width Across Flats:** 0.188 inches **Shank Diameter:** 0.138 inches **Overall Length:** 0.830 inches **Undercut Diameter:** 0.098 inches **Undercut Width:** 0.040 inches **Second End Taper Length:** 0.191 inches Second End Relationship With First End: Not identical Hardness Rating: 260.0 brinell hultgren and 300.0 brinell hultgren **Thread Size:** 0.138 inches **Second Shank Diameter:** 0.176 inches **First End Location:** Threaded end **Second End Tip Radius:** 0.050 inches **Second End Taper Angle:** 15.0 degrees **Second Shank Length:**

Second Shank Len 0.350 inches

Material:

Steel comp 303se or steel comp 303

NSN 5315-01-188-7767

Headless Shoulder Pin - Page 2 of 2



Material Specification:
Astm a582 assn standard all material responses
Surface Treatment:
Passivate
Surface Treatment Specification:
Qq-p-35, type 1 federal specification single treatment response
Style Designator:
Undercut
Thread Series Designator:
Unc
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig: A212a0