

View Online at <https://aerobasegroup.com/nsn/5315-01-188-7767>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

0.169 inches

Shank Length:

0.169 inches

Shoulder Width Across Flats:

0.188 inches

Shank Diameter:

0.138 inches

Overall Length:

0.830 inches

Undercut Diameter:

0.098 inches

Undercut Width:

0.040 inches

Second End Taper Length:

0.191 inches

Second End Relationship With First End:

Not identical

Hardness Rating:

260.0 brinell hultgren and 300.0 brinell hultgren

Thread Size:

0.138 inches

Second Shank Diameter:

0.176 inches

First End Location:

Threaded end

Second End Tip Radius:

0.050 inches

Second End Taper Angle:

15.0 degrees

Second Shank Length:

0.350 inches

Material:

Steel comp 303se or steel comp 303

Material Specification:

Astm a582 assn standard all material responses

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35, type 1 federal specification single treatment response

Style Designator:

Undercut

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A212a0