

View Online at <https://aerobasegroup.com/nsn/5315-01-190-4814>

**First End Style:**

Square

**Second End Style:**

Chamfered

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.330 inches

**Shank Length:**

0.301 inches

**Shoulder Width Across Flats:**

0.500 inches

**Shank Diameter:**

Between 0.2486 inches and 0.2495 inches

**Overall Length:**

1.024 inches

**Hole Arrangement Style:**

One end drilled

**First Hole Diameter:**

Between 0.070 inches and 0.080 inches

**Distance From Centerline Of Hole To End Of Pin:**

0.130 inches

**Second End Taper Length:**

0.050 inches

**Second End Relationship With First End:**

Not identical

**Thread Size:**

0.250 inches

**Second Shank Diameter:**

Between 0.2490 inches and 0.2495 inches

**First End Location:**

Unthreaded end

**Surface Finish:**

32.0 microinches unthreaded end

**Second End Taper Angle:**

45.0 degrees

**Second Shank Length:**

0.623 inches

**Material:**

Titanium alloy uns r56400

**Material Specification:**

Ams4967 assn standard single material response

**Style Designator:**

Shoulder

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

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