

View Online at <https://aerobasegroup.com/nsn/5315-01-190-4814>

First End Style:

Square

Second End Style:

Chamfered

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.330 inches

Shank Length:

0.301 inches

Shoulder Width Across Flats:

0.500 inches

Shank Diameter:

Between 0.2486 inches and 0.2495 inches

Overall Length:

1.024 inches

Hole Arrangement Style:

One end drilled

First Hole Diameter:

Between 0.070 inches and 0.080 inches

Distance From Centerline Of Hole To End Of Pin:

0.130 inches

Second End Taper Length:

0.050 inches

Second End Relationship With First End:

Not identical

Thread Size:

0.250 inches

Second Shank Diameter:

Between 0.2490 inches and 0.2495 inches

First End Location:

Unthreaded end

Surface Finish:

32.0 microinches unthreaded end

Second End Taper Angle:

45.0 degrees

Second Shank Length:

0.623 inches

Material:

Titanium alloy uns r56400

Material Specification:

Ams4967 assn standard single material response

Style Designator:

Shoulder

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A212a0