## NSN 5315-01-190-4815

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-190-4815

First Find Otube
First End Style: Chamfered
Second End Style:
Chamfered
Shank Length:
3.300 inches
Shoulder Diameter:
Between 0.495 inches and 0.505 inches
Shank Diameter:
Between 0.4967 inches and 0.4979 inches
Overall Length:
4.460 inches
Hole Arrangement Style:
Both end drilled
First Hole Diameter:
Between 0.312 inches and 0.319 inches
Second Hole Diameter:
Between 0.125 inches and 0.130 inches
Distance From Centerline Of Hole To End Of Pin:
3.815 inches
Center To Center Distance Between Holes:
0.465 inches
First End Taper Length:
0.060 inches
Second End Taper Length:
0.400 inches
Second End Relationship With First End:
Not identical
First End Location: Small end
First End Taper Angle:
45.0 degrees Surface Finish:
32.0 microinches outside diameter
Second End Taper Angle:
Between 14.0 degrees and 16.0 degrees
Material:
Steel comp xm-13
Material Specification:
Ams 5629 assn standard single material response
Style Designator:
Shoulder

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Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

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