NSN 5315-01-191-2618

Headless Shoulder Pin - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5315-01-191-2618

view Online at https://aerobasegroup.com/nsn/5315-01-191-
First End Style:
Chamfered
Second End Style:
Round
Thread Class:
2b
Thread Direction:
Right-hand
Thread Length:
1.250 inches
Shank Length:
0.625 inches
Shoulder Diameter:
1.125 inches
Shank Diameter:
Between 0.496 inches and 0.498 inches
Overall Length:
2.250 inches
First End Taper Length:
0.062 inches
Second End Relationship With First End:
Not identical
Thread Size:
0.500 inches
Second Shank Diameter:
0.500 inches
First End Location:
Threaded end
First End Taper Angle:
45.0 degrees
Second End Outer Radius:
0.249 inches
Second Shank Length:
1.500 inches
Special Features:
Shoulder has two flats 180 degrees 0.880 in. Across
Material:
Steel comp 303
Material Specification:
Qq-s-763 federal specification single material response
Surface Treatment:

Passivate

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Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Style Designator:

Shoulder

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A212a0